

## 2D Materials

### Outline:

- Graphene fabrication
- Possible applications
- Van der Waals Heterostructures

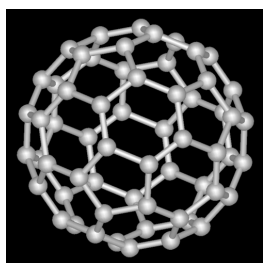
### References:

- E. McCann Graphene monolayers Lancaster University, UK Tight-binding model, QHE
- C. Beenakker, Reviews of Modern Physics, 80, 1337 (2008)
- L. Tapasztó & J. Cserti talks, MAFIHE Teli Iskola a Grafenrol 2011, ELTE
- A. Geim talk, TNT Conference 2010  
[http://www.tntconf.org/2010/Presentaciones/TNT2010\\_Geim.pdf](http://www.tntconf.org/2010/Presentaciones/TNT2010_Geim.pdf)
- A. C. Ferrari  
[http://ec.europa.eu/research/industrial\\_technologies/pdf/graphene-presentations/0-3-ferrari-21032011\\_en.pdf](http://ec.europa.eu/research/industrial_technologies/pdf/graphene-presentations/0-3-ferrari-21032011_en.pdf)

*More info in Halbritter, Csonka, Makk: Fundamentals of Nanoelectronics*

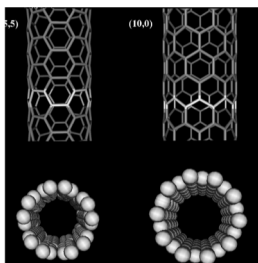
## Carbon nanostructures

**Fullerene**  
0D



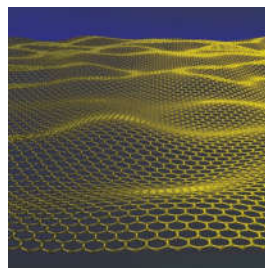
**1985**  
H.W.Kroto  
Mass spectrometer

**Nanotube**  
1D




**1991**  
S Iijima  
Electron microscope



**Graphene**  
2D



**2004**  
K. S. Novoselov  
Optical microscope

## Graphene – Nobel Prize in Physics 2010



**Andre Geim    Kostya Novoselov**

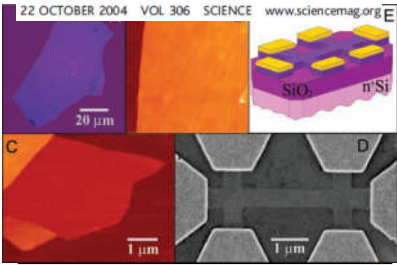
**Electric Field Effect in Atomically Thin Carbon Films**

K. S. Novoselov,<sup>1</sup> A. K. Geim,<sup>1\*</sup> S. V. Morozov,<sup>2</sup> D. Jiang,<sup>1</sup>  
Y. Zhang,<sup>1</sup> S. V. Dubonos,<sup>2</sup> I. V. Grigorieva,<sup>1</sup> A. A. Firsov<sup>2</sup>


We describe monocrystalline graphitic films, which are a few atoms thick but are nonetheless stable under ambient conditions, metallic, and of remarkably high quality. The films are found to be a two-dimensional semimetal with a tiny overlap between valence and conduction bands, and they exhibit a strong ambipolar electric field effect such that electrons and holes in concentrations up to  $10^{13}$  per square centimeter and with room-temperature mobilities of  $\sim 10,000$  square centimeters per volt-second can be induced by applying gate voltage.

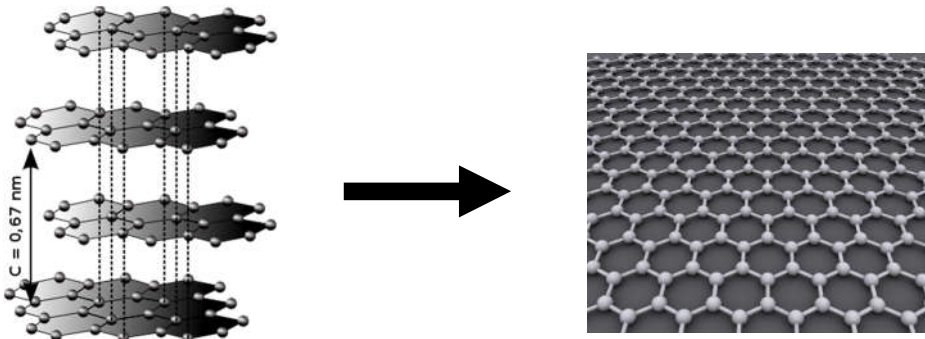
*“for groundbreaking experiments regarding the two dimensional material graphene”*


Surprising, since growth of macroscopic 2D objects is strictly forbidden due to phonons (Mermin Wagner)




## Production








**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány

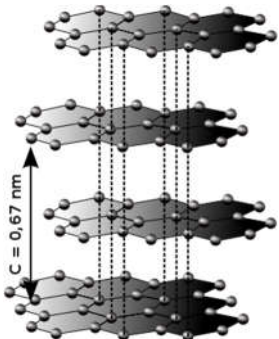
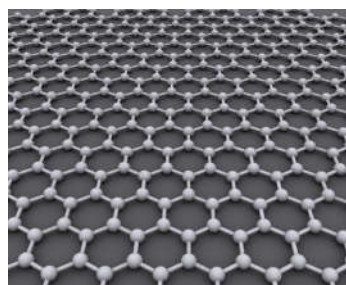


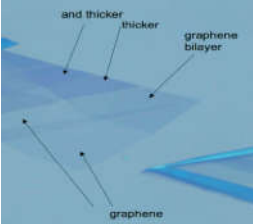
**Production**
ÚJ SZÉCHENYI TERV




width of a hair  
100 nm


(2004)





**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány



## THE LEGEND OF SCOTCH TAPE

2002 PhD project of **Da Jiang**:  
make graphite films  
as thin as possible  
and study  
their "mesoscopic" properties  
including electric field effect  
& metallic transistor

Oleg Shklyarevskii's idea



graphite flakes  
on cellophane



optical  
image



HOPG vs HDPG

# BEYOND OBSERVATION

width of a hair  
50  $\mu\text{m}$

optical image

hand-made devices (Novoselov)  
first on glass slides,  
then on oxidized Si wafer

EXPERIMENT SPI-Th 2

No. \_\_\_\_\_  
Datum: 08. Augusztus 2012

$T = 5\text{K}$

①, ②, ③ contacts are  $\approx 300\text{\AA}$   
④  $\approx 9\text{ }\mu\text{m}^2$

Applying 5V AC to @ and @  
and other contacts  
Contacts didn't change much

Kostya's lab book

$T = 5\text{K}$   
 $I_{\text{exp}} = 100\text{ }\mu\text{A}$  Res: c  
Sensitivity to gate voltage:

Time sweep:	Time	$V_g$	$T_{\text{res}}$	$V_g$	
	0	$\rightarrow 120\text{ s}$	0 V	120s $\rightarrow$ 80s	0V
	120	$\rightarrow 180\text{ s}$	+2.0 V	80s $\rightarrow$ 960s	-10
	240	$\rightarrow 360\text{ s}$	0 V	960s $\rightarrow$ 1080	0V
	360	$\rightarrow 780\text{ s}$	-20 V		
	480	$\rightarrow 600\text{ s}$	0 V		
	600	$\rightarrow 720\text{ s}$	+40 V		

resistance changed by as much as  $\sim 3\%$

Life: Aug 0803 cool

1440	$\rightarrow$ 1560	0V
1560	$\rightarrow$ 1680	20V
1680	$\rightarrow$ 1800	0V
1800	$\rightarrow$ 1920	-20V
1920	$\rightarrow$ 2040	0V
2040	$\rightarrow$ 2160	20V
2160	$\rightarrow$ 2280	0V
2280	$\rightarrow$ 2400	-20V
2400	$\rightarrow$ 2520	0V

bad "metallic transistor"

## EUREKA MOMENT

## Outlook

(2004)

[http://ec.europa.eu/research/industrial\\_technologies/pdf/graphene-presentations/0-3-ferrari-21032011\\_en.pdf](http://ec.europa.eu/research/industrial_technologies/pdf/graphene-presentations/0-3-ferrari-21032011_en.pdf)

(2012)

### Quantum Hall Effect



- Linear Spectrum
- One Atom Thin
- Strength
- Highly Stretchable
- Unique Optical Properties
- High Mobility

### Future Applications

**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány

**Properties** ÚJ SZÉCHENYI TERV

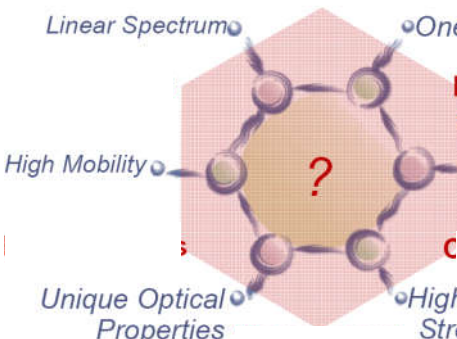
[http://ec.europa.eu/research/industrial\\_technologies/pdf/graphene-presentations/0-3-ferrari-21032011\\_en.pdf](http://ec.europa.eu/research/industrial_technologies/pdf/graphene-presentations/0-3-ferrari-21032011_en.pdf)

 + 


(2004)

**Quantum Hall Effect**

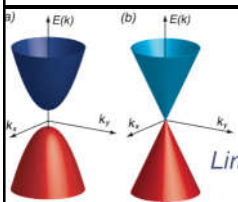
Linear Spectrum • One Atom Thin  
High Mobility • Strength  
Unique Optical Properties • Highly Stretchable



**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány

 HAZYARORSZÁG MEGÚJUL  
A projekt az Európai Unió támogatásával, az Európai Regionális Fejlesztési Alap támogatásával készült.

**Properties** ÚJ SZÉCHENYI TERV



**Quantum Hall Effect**

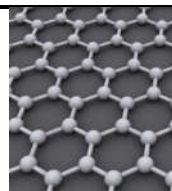
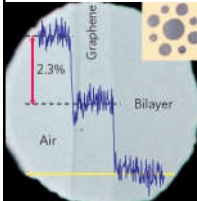
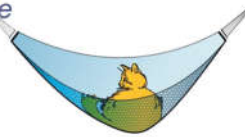
Linear Spectrum • One Atom Thin  
High Mobility • Strength  
Unique Optical Properties • Highly Stretchable

$\mu = 5k-200k @ RT$   
 $\rho = 10^{-6} \Omega \cdot cm$


$\rho = 0.77 \text{ mg/m}^2$

$R_m = 42 \text{ N/m}$   
Stretchable 20%

$T = 97.7\%$

**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány

 HAZYARORSZÁG MEGÚJUL  
A projekt az Európai Unió támogatásával, az Európai Regionális Fejlesztési Alap támogatásával készült.

## Properties

### Quantum Hall Effect

**Transistors**

High Mobility

Linear Spectrum

One Atom Thin

Membranes/  
Gas Barrier

Strength

Composites

Highly Stretchable

Transparent Conductors

Unique Optical Properties

Photovoltaics

$R_m=42\text{N/m}$   
Stretchable 20%

**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány

## Production



+

**(2004)**

- Exfoliation


**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány

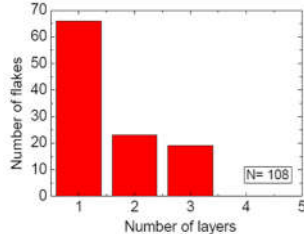
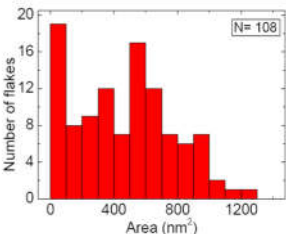
**Production**
ÚJ SZÉCHENYI TERV


**(2004)**

- **Exfoliation**
- **LPE (Liquid phase exfoliation):**  
E.g. in organic solvent with high surface tension to avoid re-aggregation OR water surfactant solution






<http://www.vorbeck.com/>



**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány

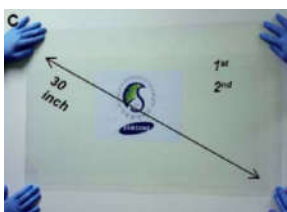
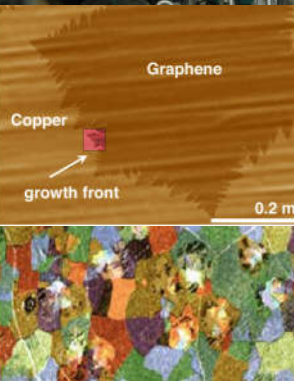


**Production**
ÚJ SZÉCHENYI TERV





**(2004)**


- **Exfoliation**
- **LPE (Liquid phase exfoliation):**  
E.g. in organic solvent with high surface tension to avoid re-aggregation OR water surfactant solution
- **CVD growth e.g. on Cu**  
Self terminating process.  
Result: single layer, - polycrystalline graphene.

[www.graphenesq.com/](http://www.graphenesq.com/)



**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány



## Chemical Vapour Deposition (CVD)

Creation of reactive chemical species close to the surface to be coated  
 E.g. growth of polycrystalline silicon from silene gas (600C and 1mbar)  

$$\text{SiH}_4 \rightarrow \text{Si} + 2\text{H}_2$$

E.g.2: Growth of carbon nanostructures: graphene, nanotube

(a) CVD

(b) Coating and bonding

(c) Spray etching

(d)

10/16/2019

a CVD quartz tube furnace

(Up) Typical CVD system to grow carbon nanostructures. Catalyst particles with e.g. CH4 gas creates carbon nanotubes. The schematic growth process is shown below.  
<https://www.nano.physik.uni-muenchen.de/nanophysics/research/rep11.html>  
<https://www.semanticscholar.org/paper/Chemical-vapor-deposition-of-carbon-nanotubes%3A-a-on-Kumar-Ando/8cad65216fe92b14c5c947330cc791341f621fb>

(Down) Basic process of CVD growth of graphene on Cu substrate from CH4.  
 (Left) Continuous roll-to-roll CVD growth and transfer of large area graphene  
<https://www.sciencedirect.com/science/article/abs/pii/S0379677915300138>  
[https://www.researchgate.net/figure/Schematic-of-continuous-roll-to-roll-CVD-growth-and-transfer-of-large-area-graphene\\_fig5\\_249286739](https://www.researchgate.net/figure/Schematic-of-continuous-roll-to-roll-CVD-growth-and-transfer-of-large-area-graphene_fig5_249286739)

22

Lindsay : Intro to Nanoscience, Chapter 5 see more detail in Gabor Kiss: Micro and Nanotechnology

## Towards applications

http://ec.europa.eu/research/industrial\_technologies/pdf/graphene-presentations/0-3-ferrari-21032011\_en.pdf

**(2004)**

**(2012)**

**Quantum Hall Effect**

**Future Applications**

**?**


- Linear Spectrum
- Transistors
- High Mobility
- Photovoltaics
- Unique Optical Properties

- One Atom Thin
- Membranes Gas Barrier
- Strength
- Composites
- Highly Stretchable
- Transparent

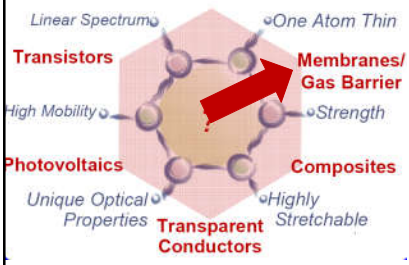
**Műegyetem - Kutatóegyetem**  
 Nanofizika, nanotechnológia és anyagtudomány



## Membranes



**Quantum Hall Effect**

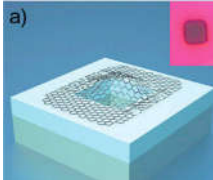


*Impermeable, Stretchable, One atom thin:*

Commercial compounds for plastic and rubber composites


<http://www.vorbeck.com/plastics.html>


*Buch, Nano Lett. 8, 2458 (2008)*




**N2 Permeation Rates**

Material	N2 Permeation Rate
Natural Rubber	1.0
with 5% Clay	0.76
with 5% Vor-x	0.24






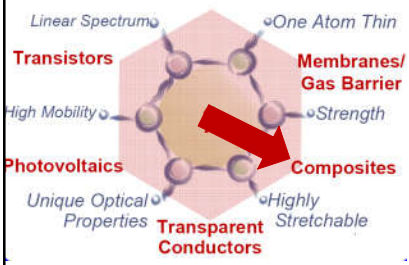
**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány



## Composites




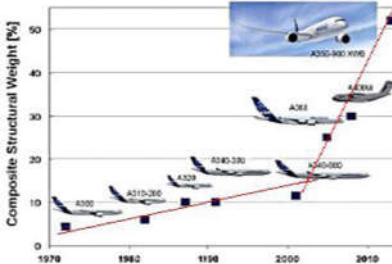
**Quantum Hall Effect**




*Light, stretchable, strong:*

<http://www.vorbeck.com/plastics.html>






Aircraft Model	Year	Composite Structural Weight (%)
A300	1979	~5
A310-300	1982	~8
A320	1988	~10
A321	1994	~12
A330-300	1998	~15
A350-900	2005	~25
A380-800	2005	~35
A320neo	2010	~45
A321XLR	2010	~55



**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány



## Optoelectronics

**Quantum Hall Effect**

**One atom thin:**

- Transmittance is high, 97.7%

**Linear spectrum:**

- For any excitation there is e-h pair → Broad band applications
- Pauli blocking → Saturable absorption

**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány

HUNGARY  
EUROPEAN UNION


## Saturable absorbers, ultrafast laser

**Quantum Hall Effect**

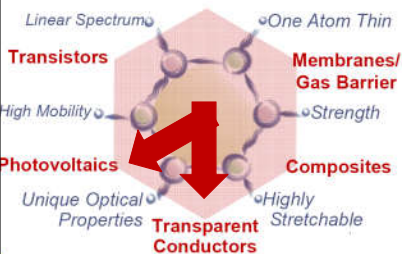
**Laser sources with nano to subpicosec pulses**  
Important in physics, biology, chemistry and also applications: e.g. eye surgery, circuit board manufacturing, trimming electronic components. Principle: Saturable absorber (SA) turns a continuous wave output to ultrafast pulses  
Graphene works as **saturable absorber**  
**Bilayer graphene** promising for THz generator, detector due to tunable band gap

HUNGARY  
EUROPEAN UNION

## Transparent conductors

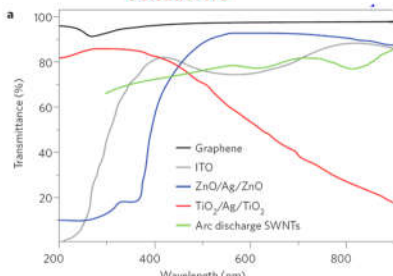


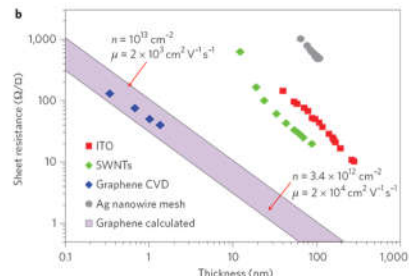
**Quantum Hall Effect**




**Transparent Conductors**


**Requirements:**  
 High transparency (T), low sheet resistance (Rs)  
**Dominant material:** ITO (indium tin oxide)  
 $T \approx 80\%$   $R_s = 10-300\Omega$   
 ITOs limitations:  
 - Scarcity, difficulties in patterning  
 - Sensitivity to acidic or basic environments  
 - Brittle, - Wear resistance  
**Graphene:**  $T = 97.7\%$ ,  $R_s = 6k\Omega$








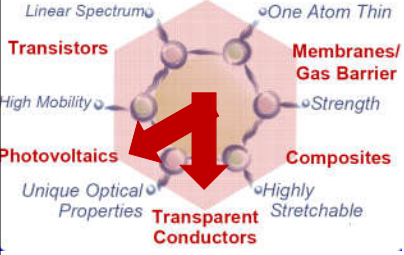
**Műegyetem - Kutatóegyetem**  
 Nanofizika, nanotechnológia és anyagtudomány



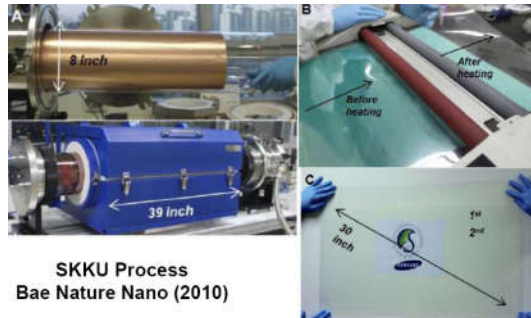
## Transparent conductors



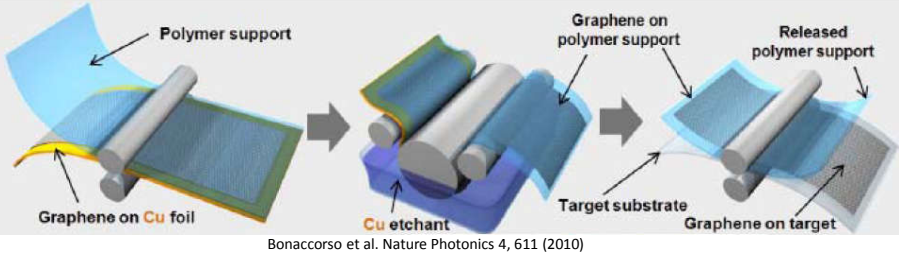
**Quantum Hall Effect**




**Transparent Conductors**




**SKKU Process**  
 Bae Nature Nano (2010)



Bonaccorso et al. Nature Photonics 4, 611 (2010)



**Műegyetem - Kutatóegyetem**  
 Nanofizika, nanotechnológia és anyagtudomány



## Transparent conductors

**Quantum Hall Effect**

**Touch screens (Samsung & SKKU)**

Bae, S. et al. Nature Nano (2010)

**Flexible Smart windows/ bistabile displays**

**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány

A projekt az Európai Unió támogatásával, az Európai Regionális Fejlesztési Alap támogatásával valósul meg.

## Transparent conductors

**Transparent graphene film**

**4 inch scale graphene film on Stretchable Substrate**

**Patterned Graphene film on PET**

**4 inch scale graphene film on Flexible Substrate**

**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány

A projekt az Európai Unió támogatásával, az Európai Regionális Fejlesztési Alap támogatásával valósul meg.

## Transparent conductors

**Quantum Hall Effect**

Bae, S. et al. Nature Nano (2010)

**Touch screens (Samsung & SKKU)**

**Flexible Smart windows/ bistabile displays**

**Flexible Foldable displays with OLED**

**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány

## Photovoltaic cells

**Quantum Hall Effect**

Bonaccorso et al. Nature Photonics 4, 611 (2010)

**Organic cell**  
Polimer for light absorption and charge transfer

It converts light to electricity.  
Silicon cells  $\eta \approx 25\%$ , Organic cells are economic  $\eta \approx \text{few}\%$

**Graphene:**

- Transparent conduction window
- Photoactive material (claim  $\eta > 12\%$  is possible)
- channel for charge transport

**Dye-sensitized cell**  
with G as a TiO bridge  $\eta \approx 7\%$   
with G counter electrode  $\eta \approx 4.5\%$   
instead of Pt  
 $\eta \approx 6.3\% \rightarrow$  cheaper

**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány

## Transistors (FET)

Zero band gap → small on-off ratio  
 For **Radio frequency (RF) transistors** e.g. amplifier, mixers, e.g. in wireless systems not a problem.

**High mobility** → high frequency (cut off)  
 $f_T = 300\text{GHz}$  exfoliated graphene  
 $f_T = 155\text{GHz}$  with 40nm gate length in industry compatible graphene transistor. (IBM)

With 20nm channel length intrinsic  $f_T \approx$  few THz is expected.

Schwierz Nature 472, 41 (2011)

**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány

## Transistors (FET)

Zero band gap → small on-off ratio  
 For **Radio frequency (RF) transistors** e.g. amplifier, mixers, e.g. in wireless systems not a problem.

**High mobility** → high frequency (cut off)  
 $f_T = 300\text{GHz}$  exfoliated graphene  
 $f_T = 155\text{GHz}$  with 40nm gate length in industry compatible graphene transistor. (IBM)

With 20nm channel length intrinsic  $f_T \approx$  few THz is expected.

Possible to scale down.  
 Implement in flexible electronics.

Schwierz Nature 472, 41 (2011)

**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány

## Graphene + Hybrid systems

**Quantum Hall Effect**

**Műegyetem - Kutatóegyetem**  
Nanofizika, nanotechnológia és anyagtudomány

HÁGYARORSZÁG MEGÚJUL  
A projekt az Európai Unió támogatásával, az Európai Regionális Fejlesztési Alap támogatásával valósul meg.

## 2D Zoo: Van der Waals heterostructures

**Several similar 2D materials:**

	Graphene	
	hBN	
	MoS <sub>2</sub>	
	WSe <sub>2</sub>	
	Fluorographene	

Fig. 1. **Building vdW heterostructures.** If one considers 2D crystals as Lego blocks (right panel), construction of a huge variety of layered structures becomes possible. Conceptually, this atomic-scale Lego resembles molecular beam epitaxy but employs different 'construction' rules and a distinct set of materials.  
Geim et al., Nature 499, 419-425 (2013)

## 2D Zoo: Van der Waals heterostructures

**Several similar 2D materials:**

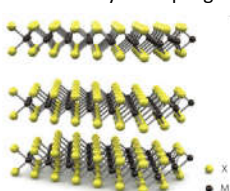
graphene family	graphene	hBN 'white graphene'	BCN	fluorographene	graphene oxide
2D chalcogenides	$\text{MoS}_2, \text{WS}_2, \text{MoSe}_2, \text{WSe}_2$		semiconducting dichalcogenides: $\text{MoTe}_2, \text{WTe}_2, \text{ZrS}_2, \text{ZrSe}_2, \text{etc.}$	metallic dichalcogenides: $\text{NbSe}_2, \text{NbS}_2, \text{TaS}_2, \text{TiS}_2, \text{NiSe}_2, \text{etc.}$	
				layered semiconductors: $\text{GaSe}, \text{GaTe}, \text{InSe}, \text{Bi}_2\text{Se}_3, \text{etc.}$	
2D oxides	micas, BSCCO	$\text{MoO}_3, \text{WO}_3$	perovskite-type: $\text{LaNb}_2\text{O}_7, (\text{Ca,Sr})_2\text{Nb}_3\text{O}_{10}, \text{Bi}_4\text{Ti}_3\text{O}_{12}, \text{Ca}_2\text{Ta}_2\text{TiO}_{10}, \text{etc.}$		hydroxides: $\text{Ni}(\text{OH})_2, \text{Eu}(\text{OH})_2, \text{etc.}$
	layered Cu oxides	$\text{TiO}_2, \text{MnO}_2, \text{V}_2\text{O}_5, \text{TaO}_3, \text{RuO}_2, \text{etc.}$			<b>OTHERS</b>

Table 1. **Current 2D library.** In blue cells are monolayers proven to be stable under ambient conditions (room T in air); green – probably stable in air; pink – unstable in air but maybe stable in inert atmosphere. Grey cells indicate 3D compounds which have been successfully exfoliated down to monolayers as evidenced by, e.g., atomic force microscopy but with little further information. Summarized from refs 6-11,42,50. Note that, after intercalation and exfoliation, the oxides and hydroxides may exhibit stoichiometry different from their 3D parents (e.g.,  $\text{TiO}_2$  exfoliates into a stoichiometric monolayer of  $\text{Ti}_{10.87}\text{O}_2$ )<sup>8</sup>. Cell OTHERS indicates that many other 2D crystals including borides, carbides, nitrides, etc. have been<sup>7-11</sup> or can be isolated.

Geim et al., Nature 499, 419-425 (2013)

### TMDCs

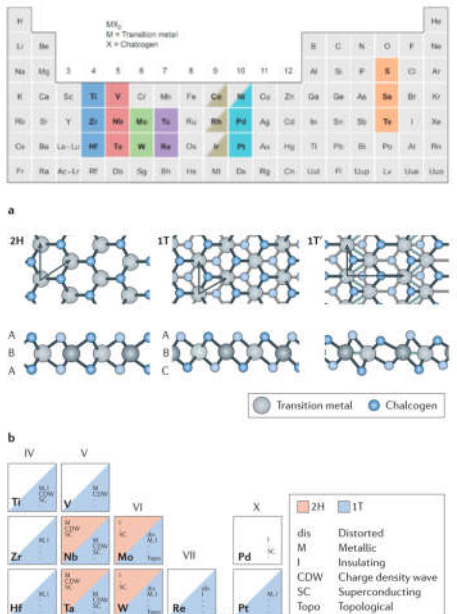
Layered structures with  $\text{MX}_2$  structure  
Weak interlayer coupling



TMDCs have different properties

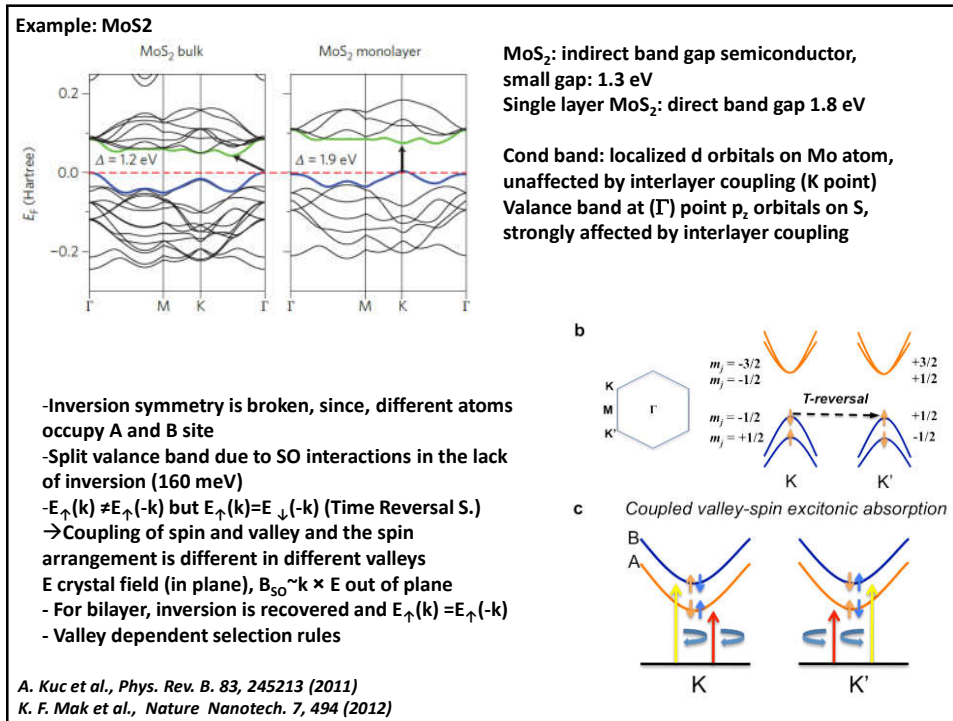
- Metallic
- Semiconducting
- Superconducting
- Topological
- ...

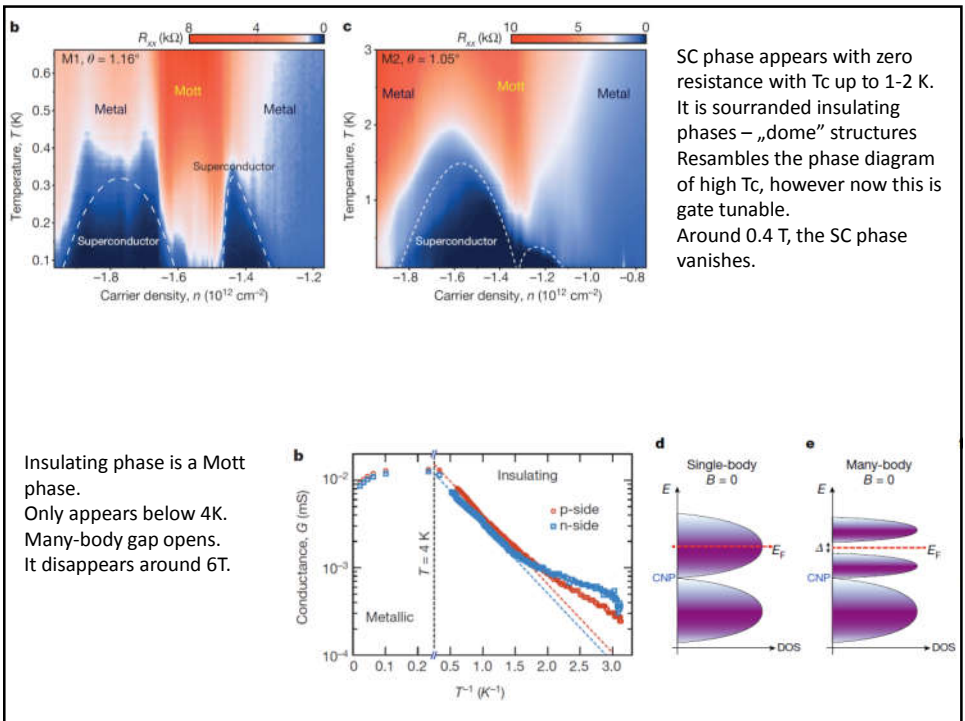
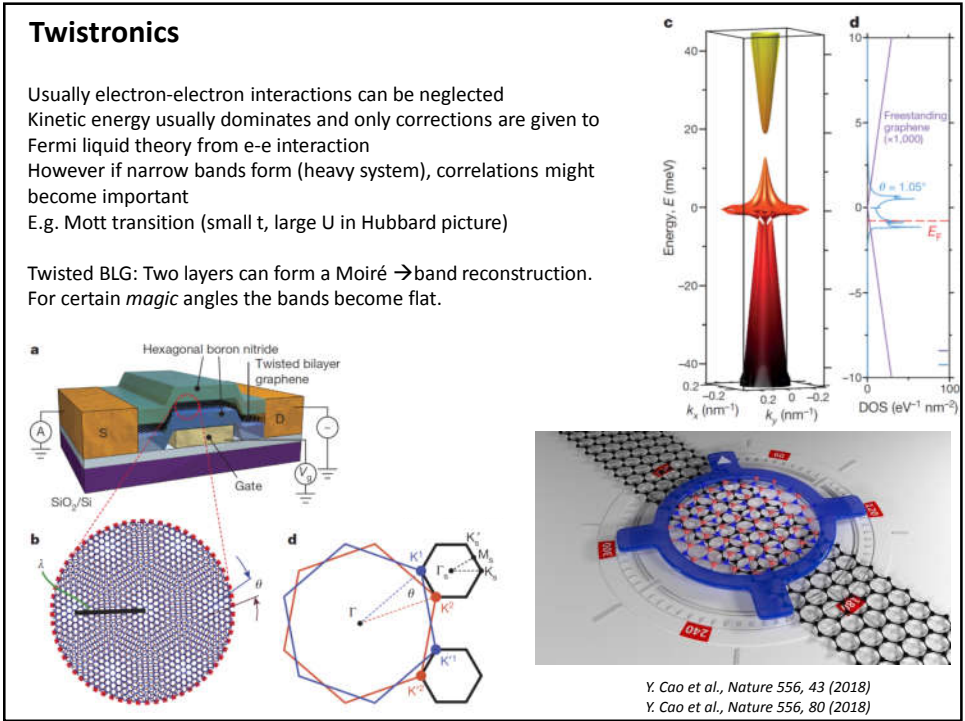
S. Manzeli, S. et al. *Nat. Rev. Mater.* 2, 17033 (2017)  
D. Zappa et al., *Materials* 10, 1418 (2017)



Legend:  
■ 2H  
■ 1T  
■ Distorted Metallic  
■ Insulating  
■ CDW  
■ SC  
■ Superconducting  
■ Topo







## 2D Zoo: Van der Waals heterostructures

**Various systems. E.g. LED structure**

Light-emitting diodes by bandstructure engineering in van der Waals heterostructures

*F. Withers<sup>1</sup>, O. Del Pozo-Zamudio<sup>2</sup>, A. Mishchenko<sup>1</sup>, A. P. Rooney<sup>3</sup>, A. Gholinia<sup>3</sup>, K. Watanabe<sup>4</sup>, T. Taniguchi<sup>4</sup>, S. J. Haigh<sup>3</sup>, A. K. Geim<sup>5</sup>, A. I. Tartakovskii<sup>2</sup>, K. S. Novoselov<sup>1</sup>*

Withers,  
*Nature Materials*, 14, 301-306 (2015)